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TECHNICAL BULLETIN NS41 Nickel Strip Process

#	PROCESS STEP	TEMPERATURE	DWELL TIME
1	Gold strip	Room temp.	Until removed
2	Water rinses 2x counterflow	Room temp.	1-2 min in each
3	NS41 Nickel Strip	95 – 115 °F	Until removed
4	Water rinses 2x counterflow	Room temp.	1-2 min in each
5	Cir 100 microetch	Room temp.	Set to etch 10 – 20 microinches
6	Water rinses 2x counterflow	Room temp.	1-2 min in each
7	Hot, forced air dryer	120 – 200 °F	Until completely dry